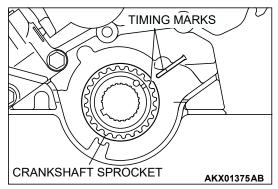
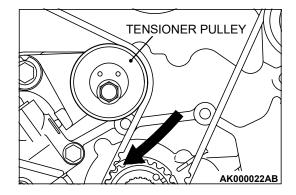
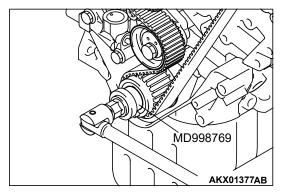


- 2. Line up the timing marks of the left bank camshaft sprockets.
- 3. Line up the timing marks of the right bank camshaft sprockets.



- 4. Line up the timing marks of the crankshaft sprockets.
- 5. Install the timing belt on each sprocket in the following sequence.
 - (1) Install the timing belt on the crankshaft sprocket and then on the idler pulley, while tightening it to prevent slackness.
 - (2) Line up the timing marks of the left bank camshaft sprockets.
 - (3) Install the timing belt on the water pump pulley, while taking up the slack.
 - (4) Install the timing belt on the right bank camshaft sprocket.
 - (5) Install the timing belt on the tensioner pulley.
- 6. Lightly press the tensioner pulley against the belt and temporarily tighten the center bolt.
- 7. Check to see that the timing marks of all the sprockets are in a alignment.





8. Using special tool MD998769, rotate the crankshaft a quarter of a turn counterclockwise. Then rotate it back clockwise to verify that all the timing marks are in alignment.